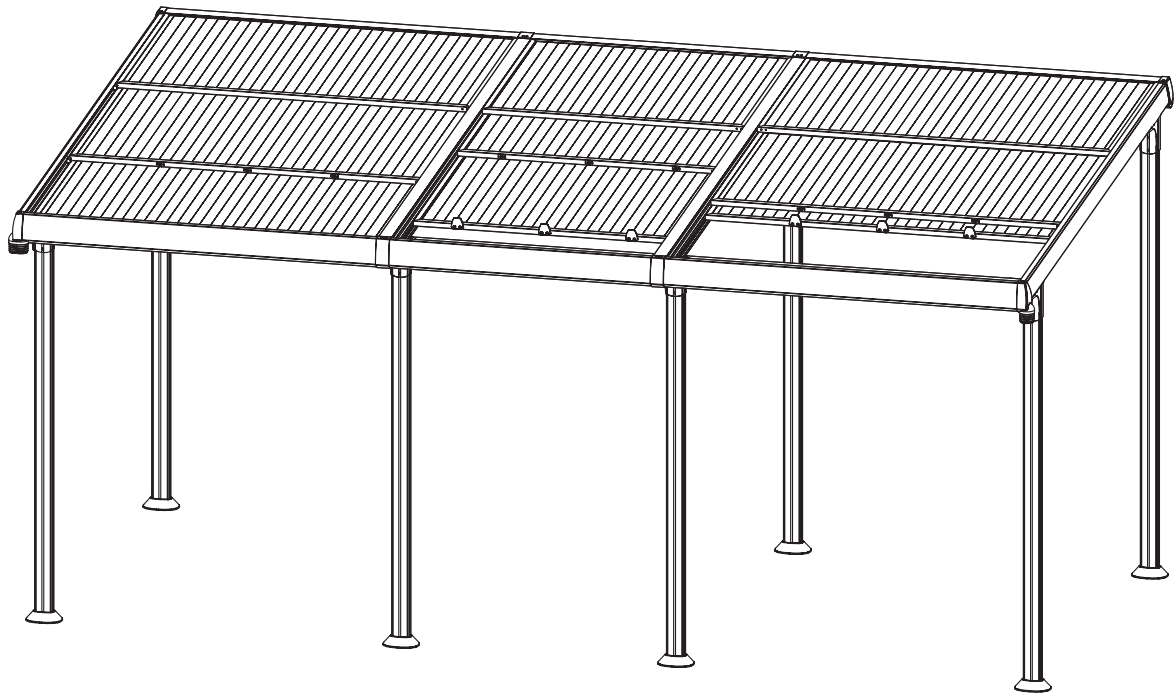










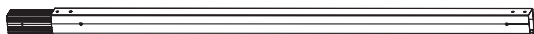



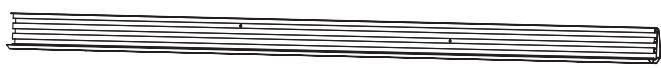





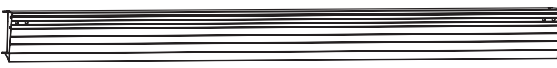

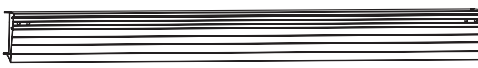



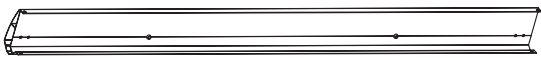











SERA XL CABRIO PAVILLON 3X5,7M POLYDACH  
GFA20712F























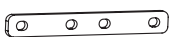



## ASSEMBLY INSTRUCTION



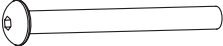

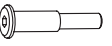





### Bauteile Liste

Bauteil Nummer	Menge	Bauteil Bezeichnung			
A1	4				
A2	3				
B1	2				
B2	1				
B3	1				
B4	1				
B5	1				
C1	1				
C2	1				
D	2				
E	2				
E1	1				
F1	1				
F2	1				
F3	1				
G1	2		G2	2	
G3	2		G4	1	
G5	1		G6	1	

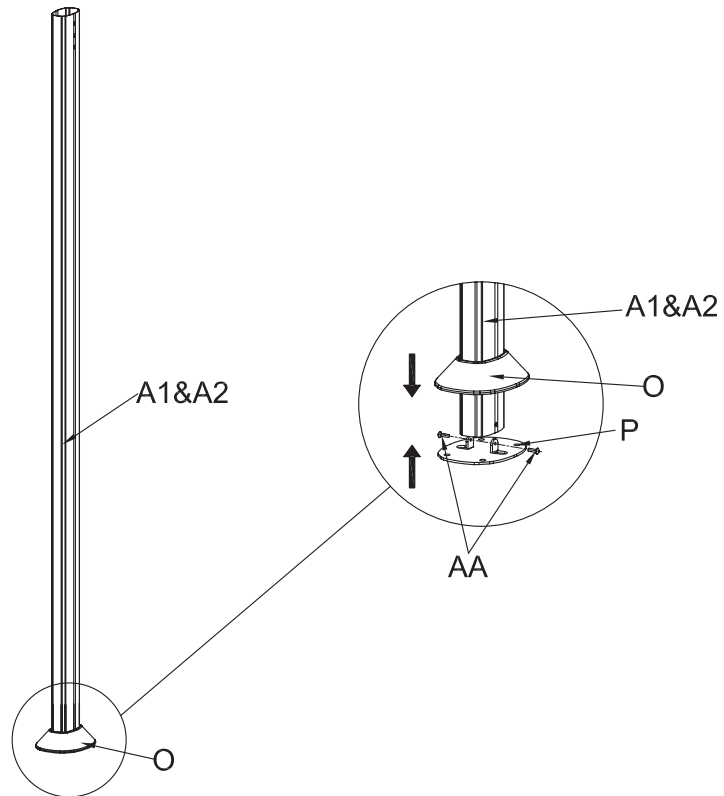
## ASSEMBLY INSTRUCTION

### Bauteile Liste

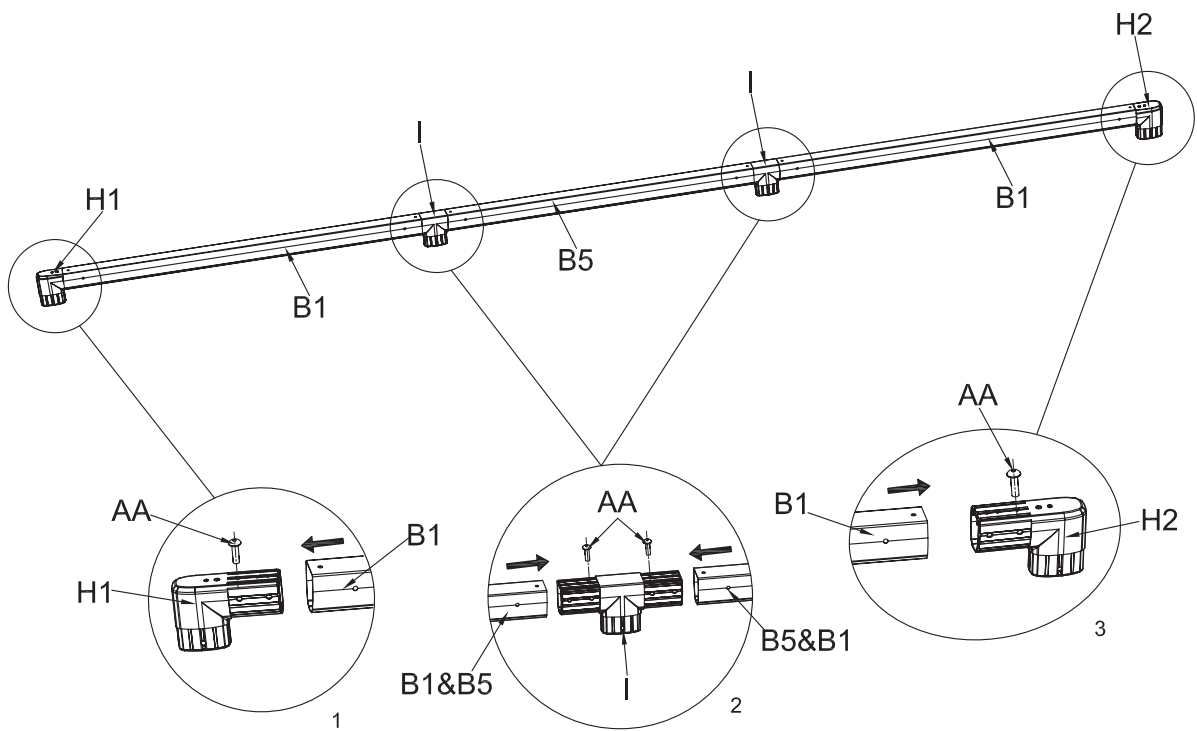
Bauteil Nummer	Menge	Bauteil Bezeichnung			
H1	2		H2	2	
I	2		J1	1	
J2	1		K1	1	
K1	1		L	2	
M	12		N	2	
O	7		P	7	
Q1	2		Q2	2	
R1	2		R2	2	
R3	2		S1	2	
S2	2		T	2	
U	2		V	9	
W	2		X	2	

AA	110	 M6*15	BB	8	 M6*20
CC	22	 M6*72	DD	4	 M6*92
EE	8	 $\varnothing 8.8 * 20 * M6 * 12$	FF	4	 $\varnothing 8.8 * M6 * 39$
GG	26	 M6	HH	14	 M6*60mm
II	2		JJ	2	

**STEP 01**

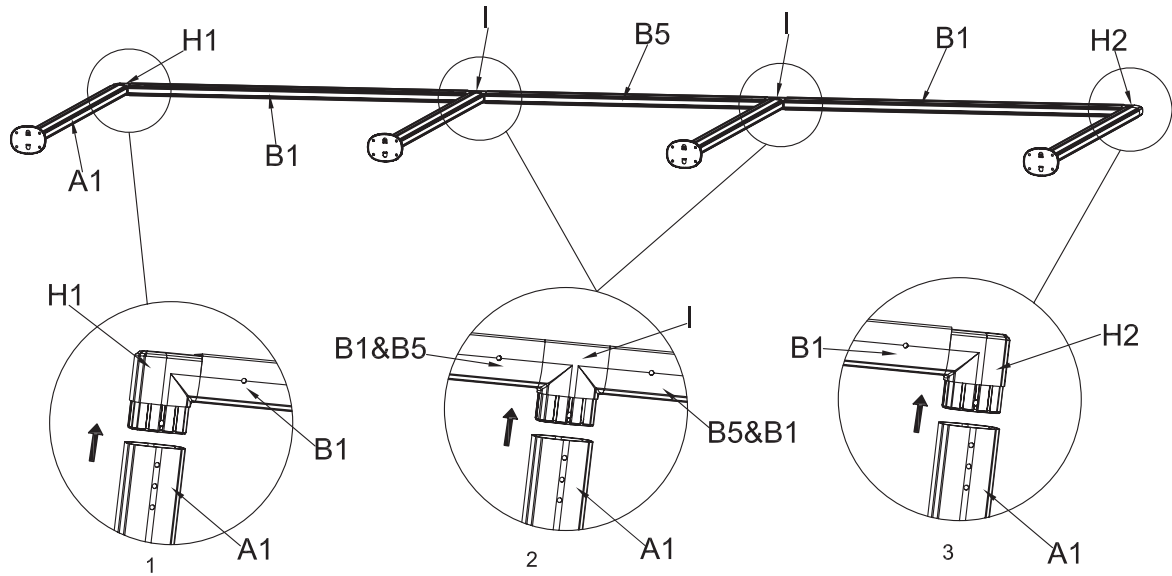


**STEP 02**

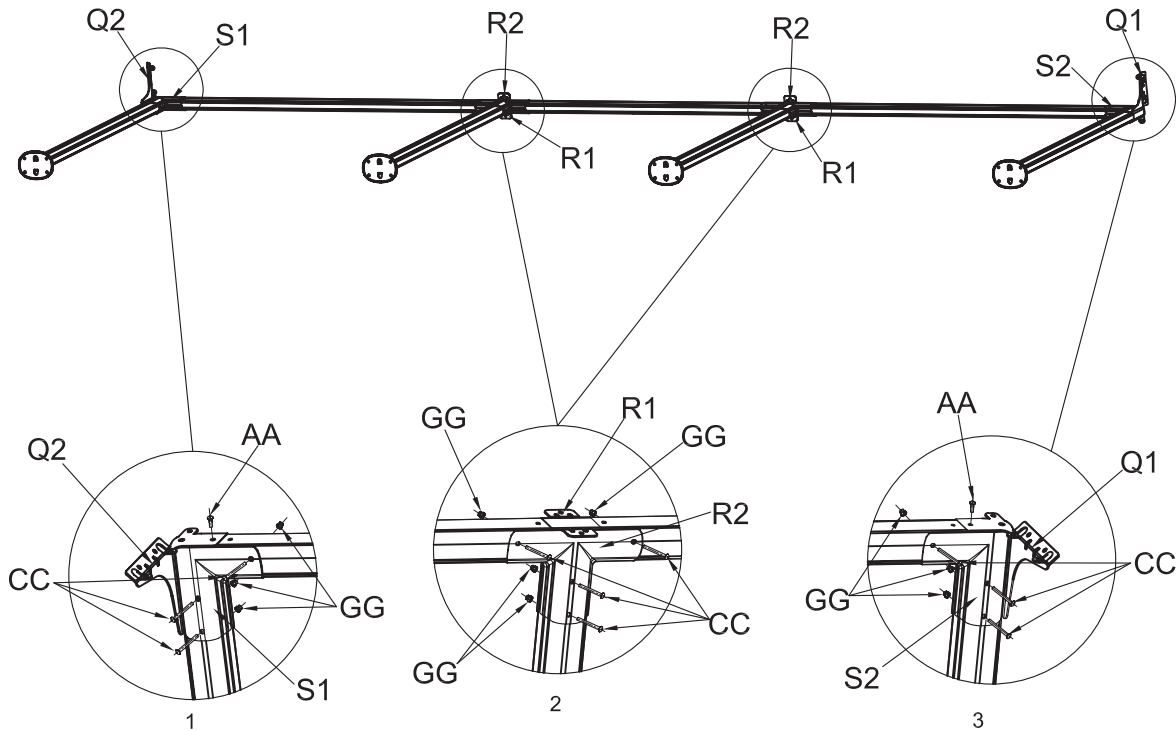


3

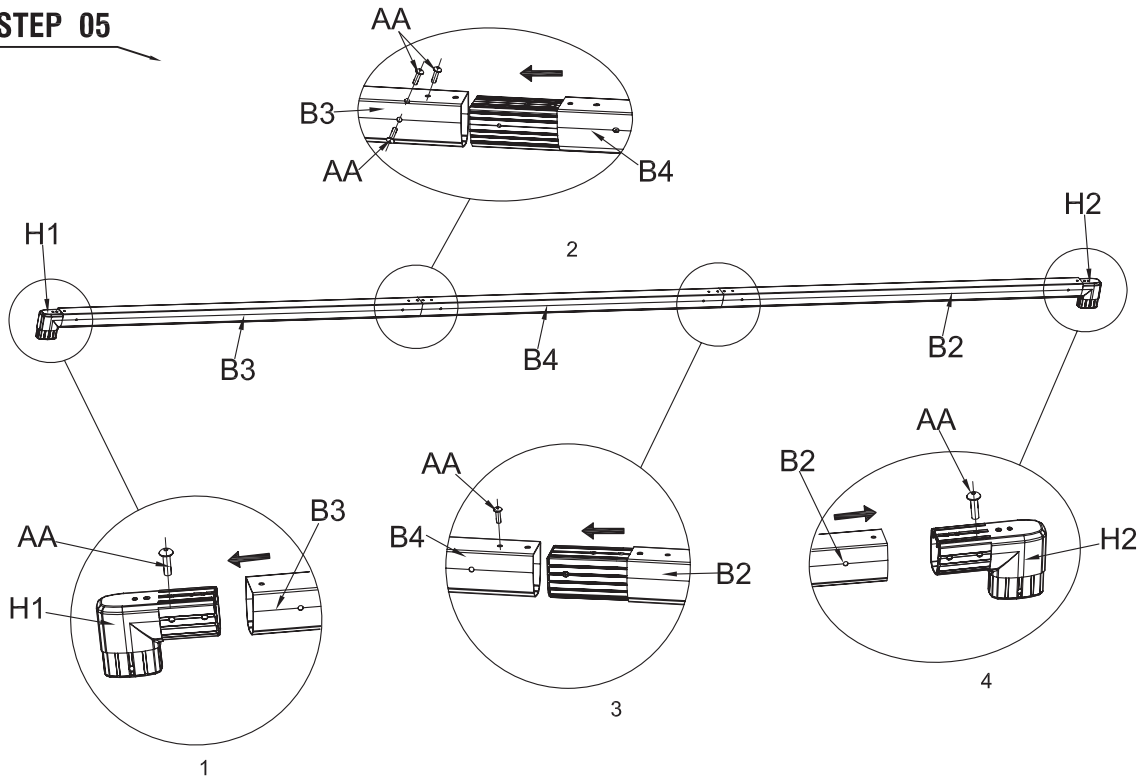
**STEP 03**



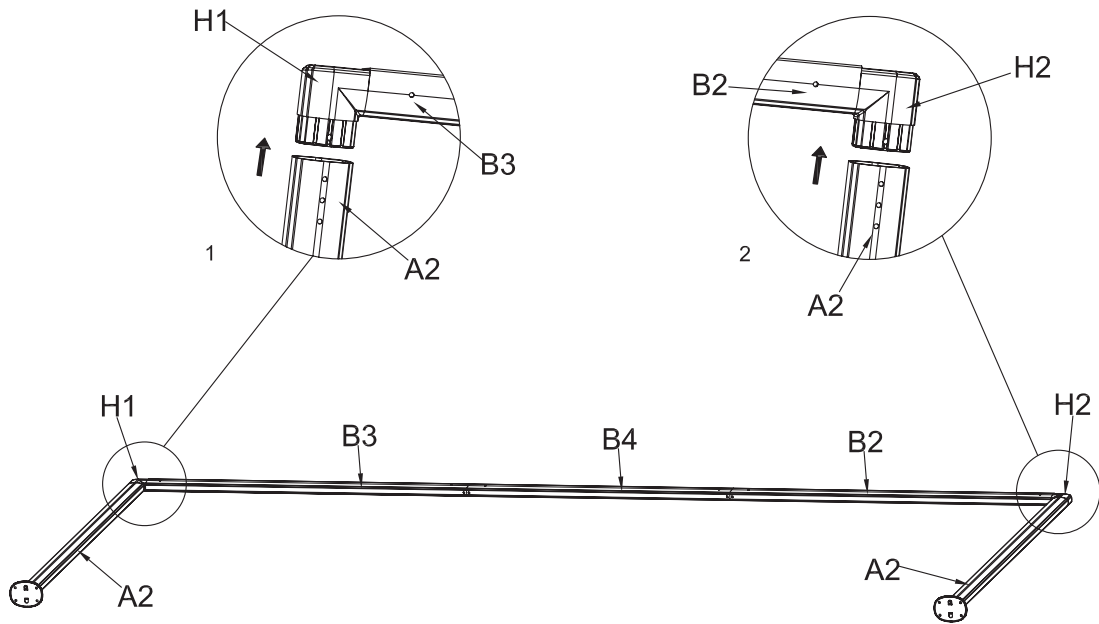
**STEP 04**



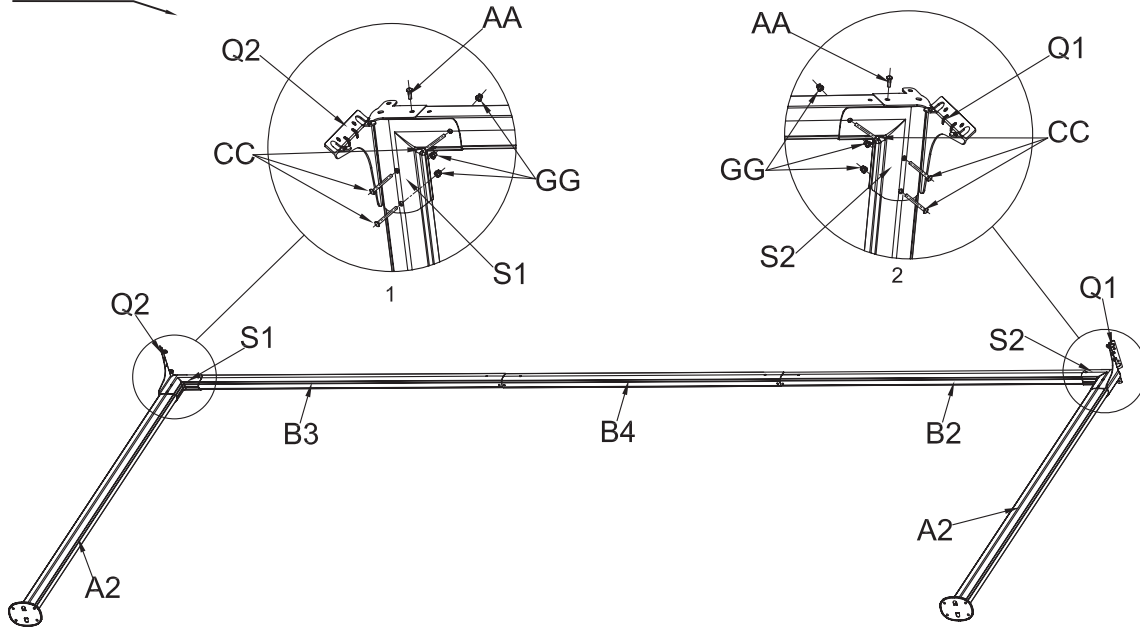
**STEP 05**



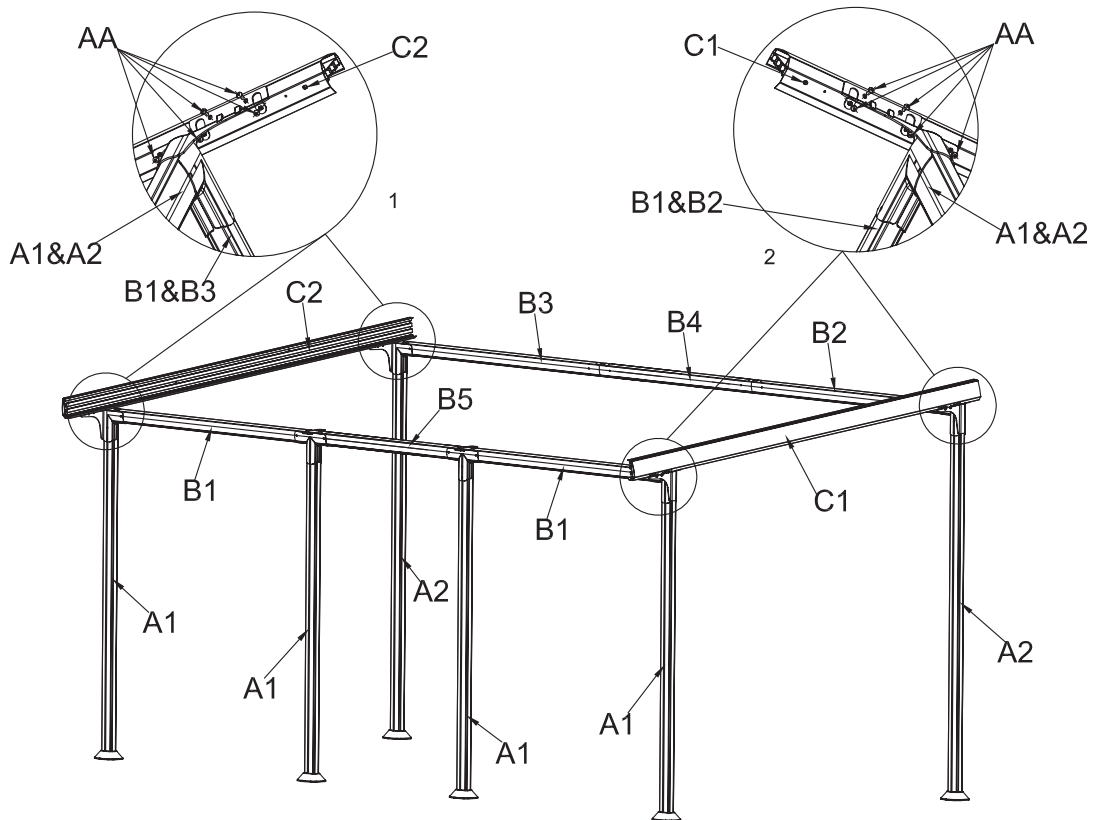
**STEP 06**



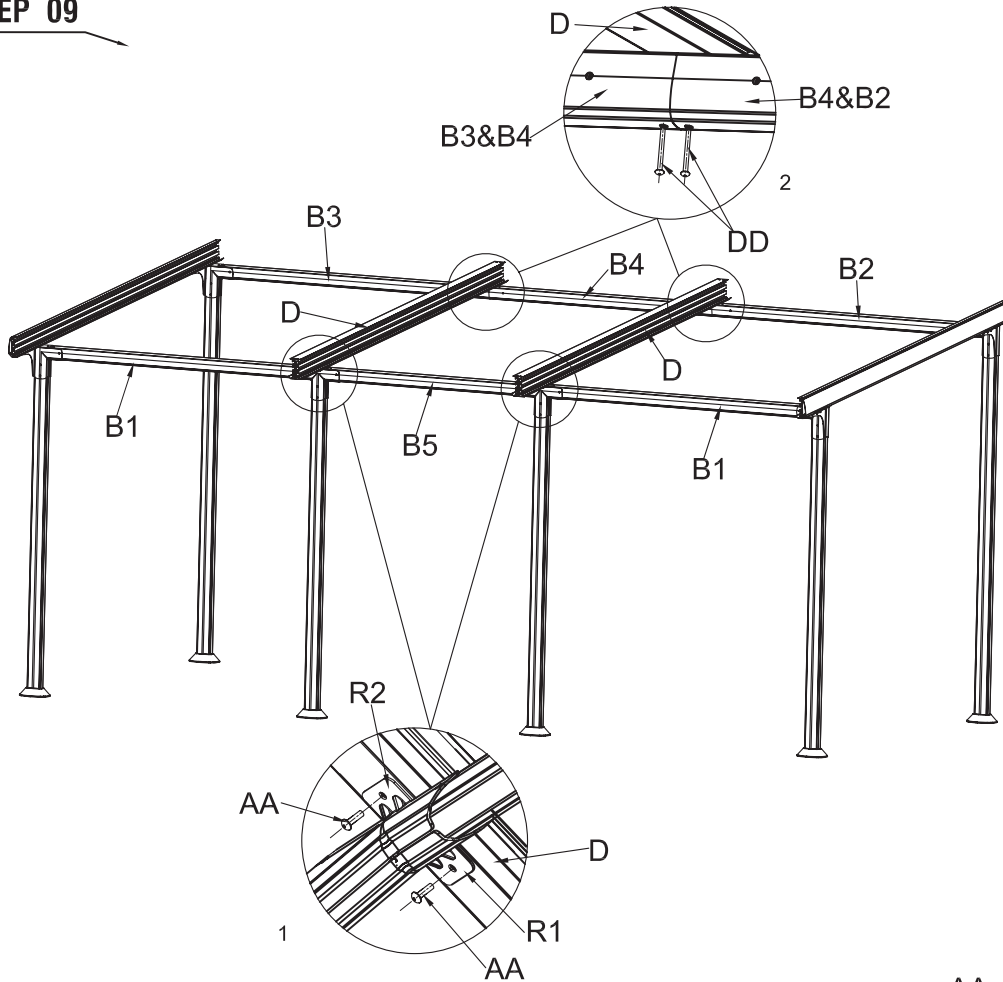
**STEP 07**



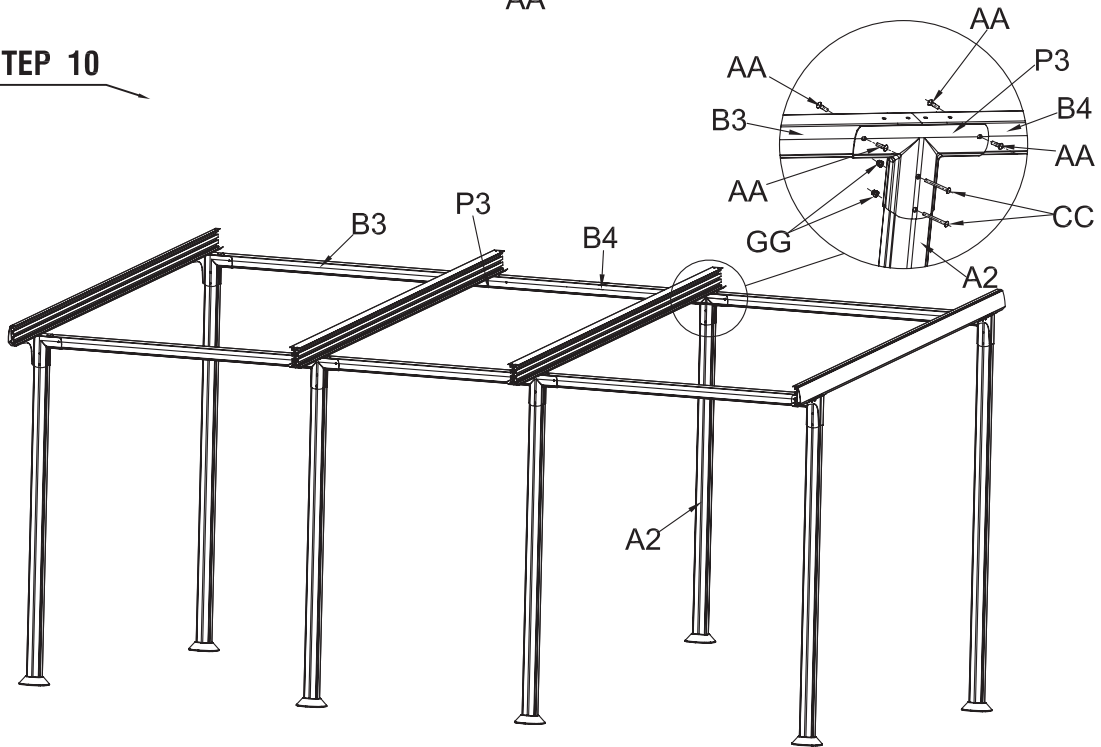
**STEP 08**



**STEP 09**

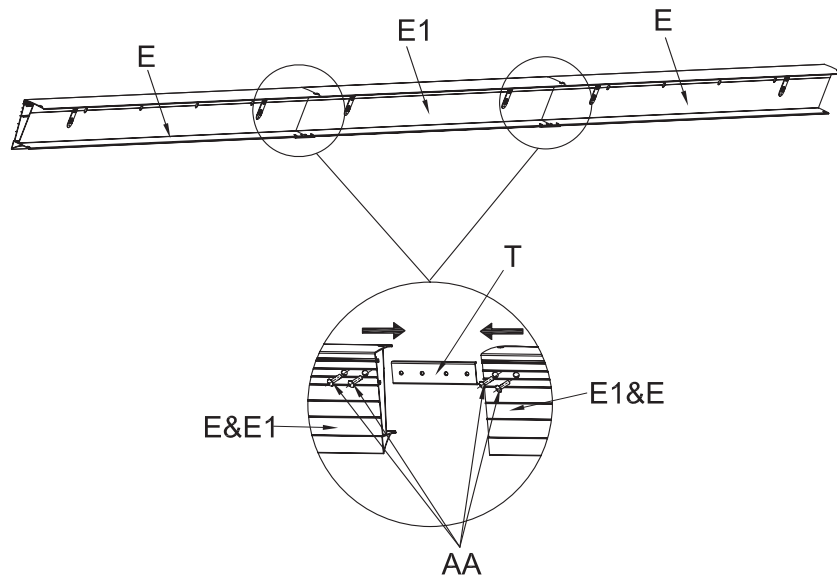


**STEP 10**

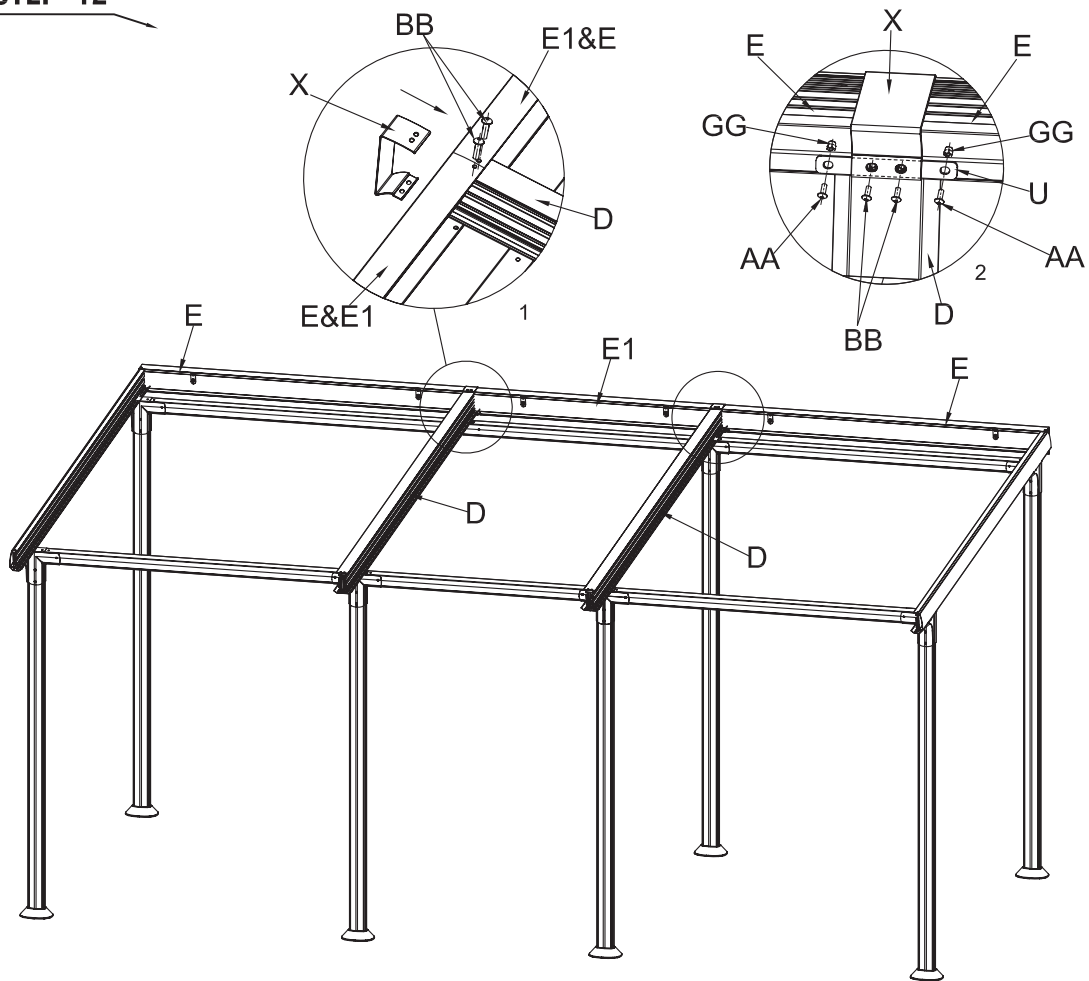




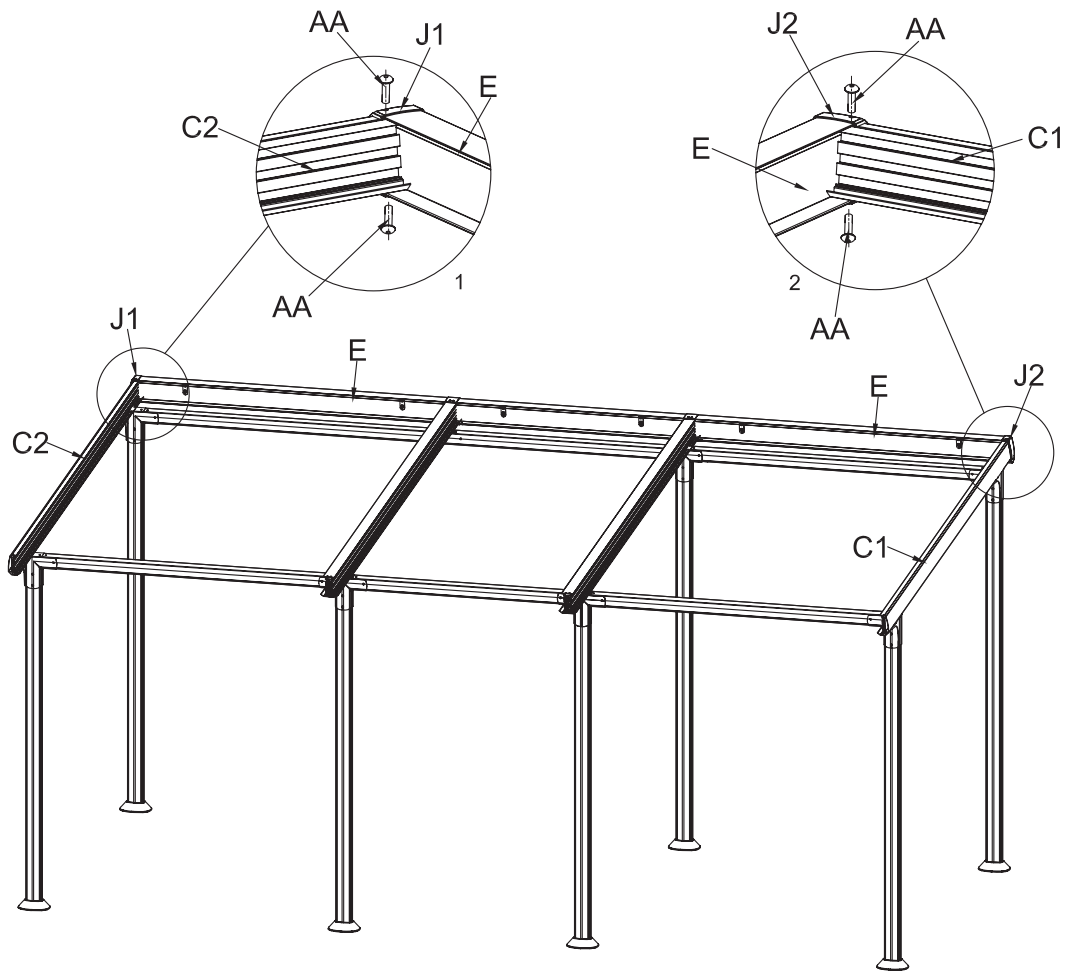
**STEP 11**



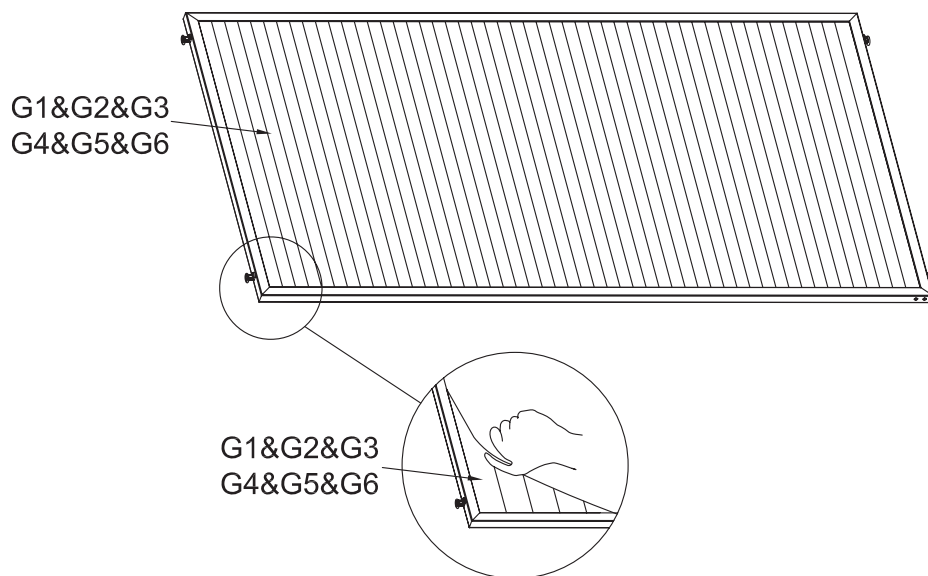
**STEP 12**



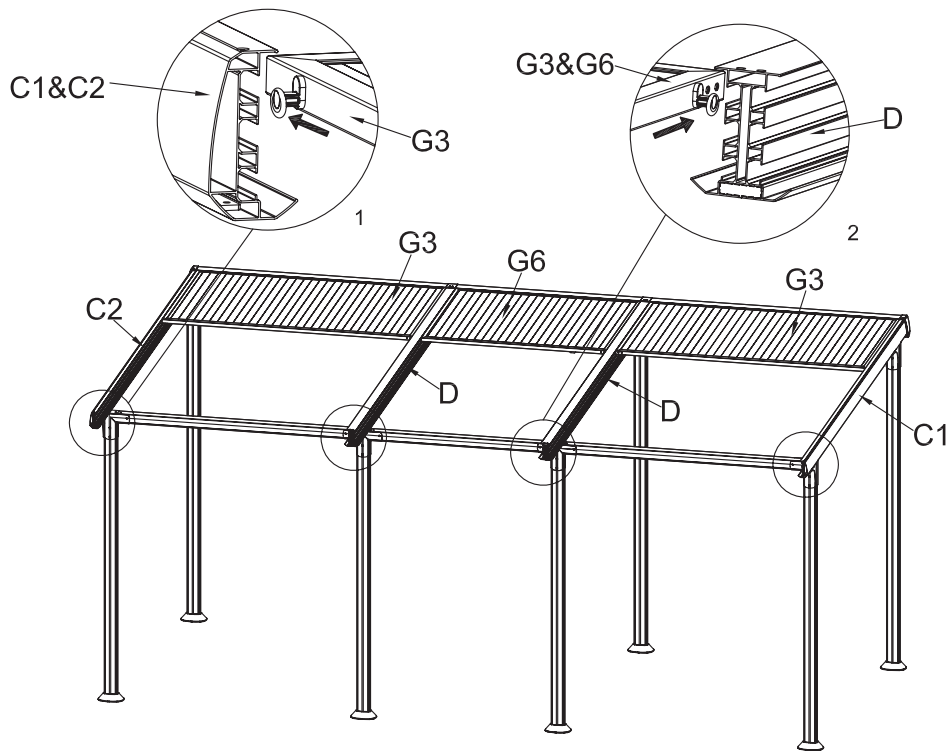
**STEP 13**



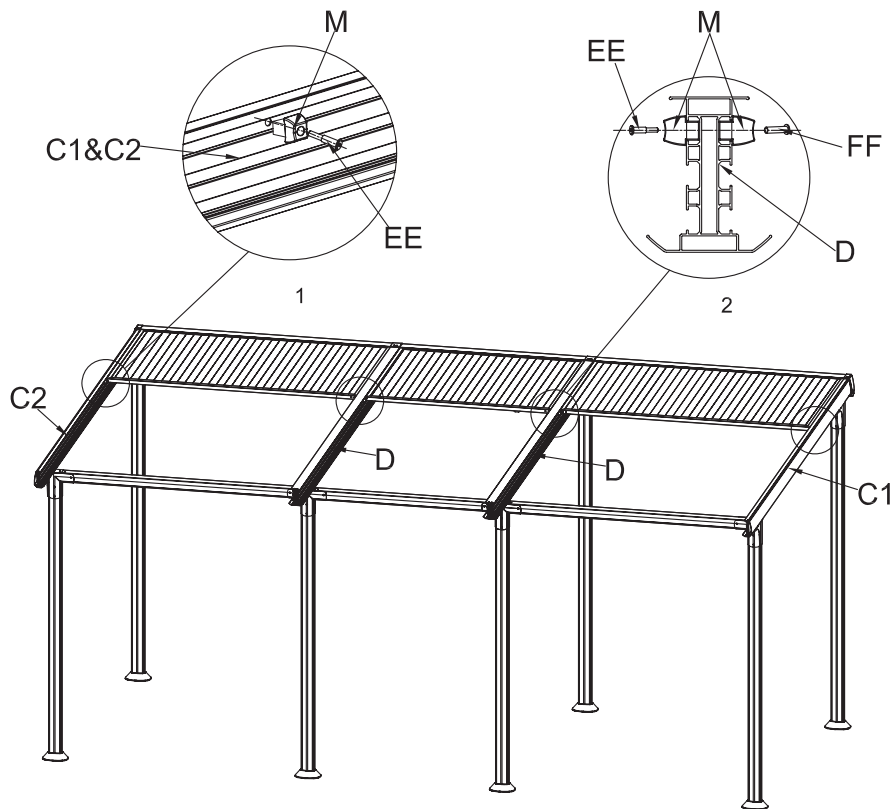
**STEP 14**



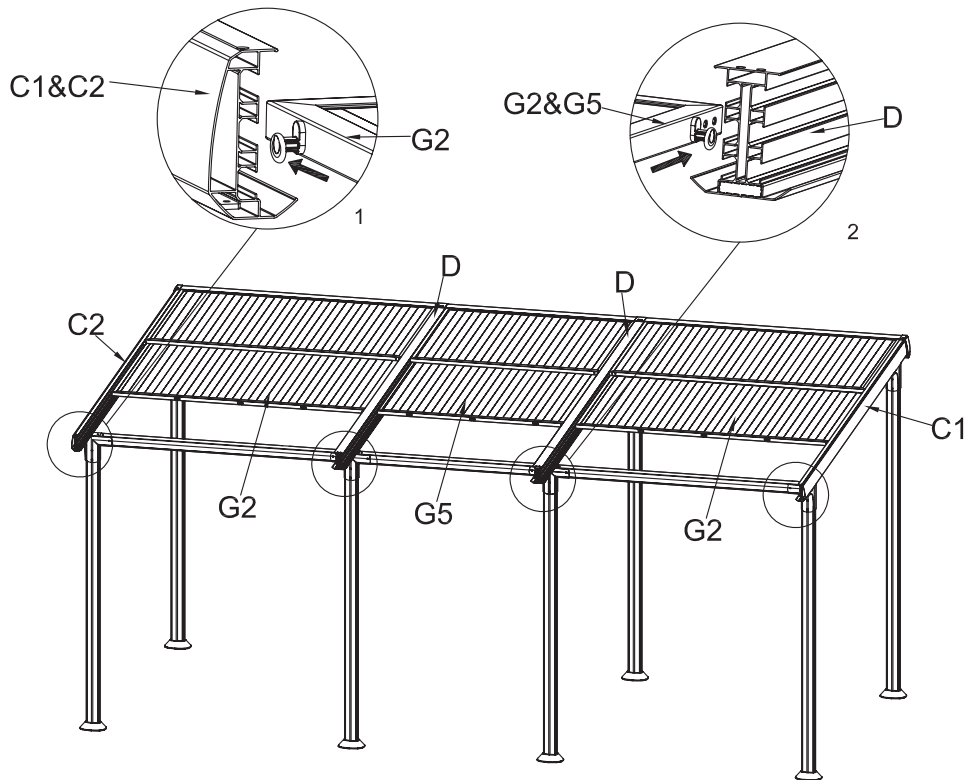
**STEP 15**



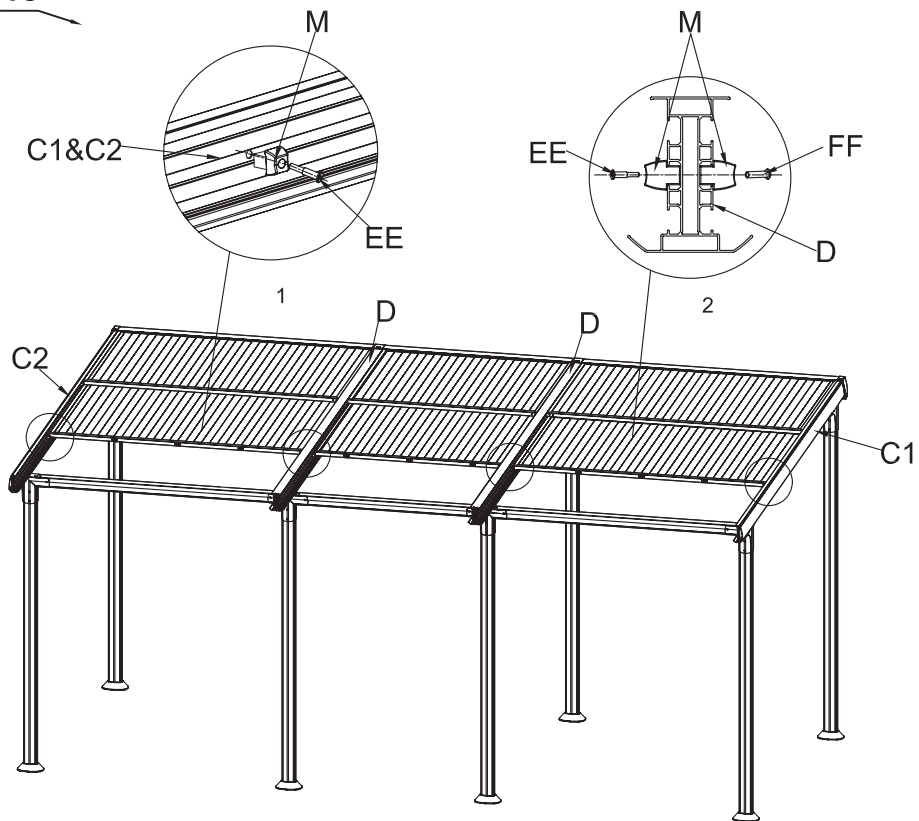
**STEP 16**



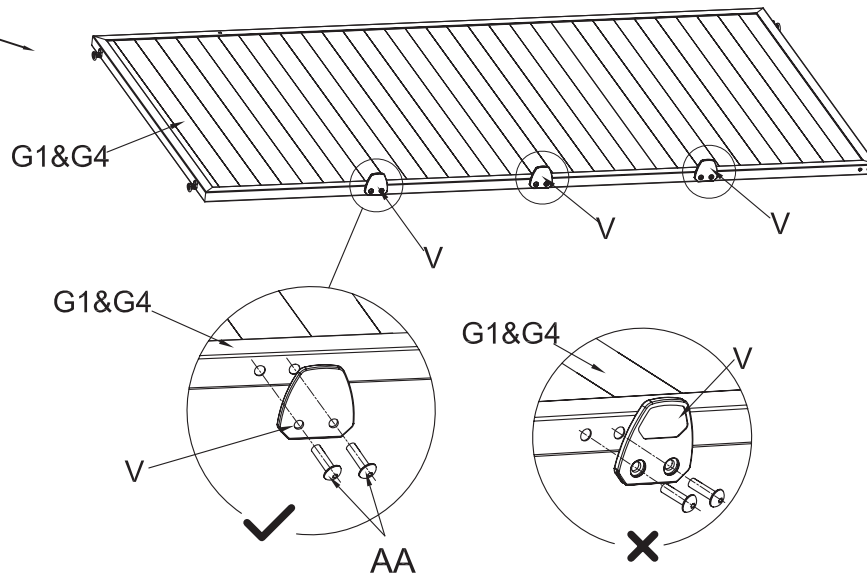
**STEP 17**



**STEP 18**

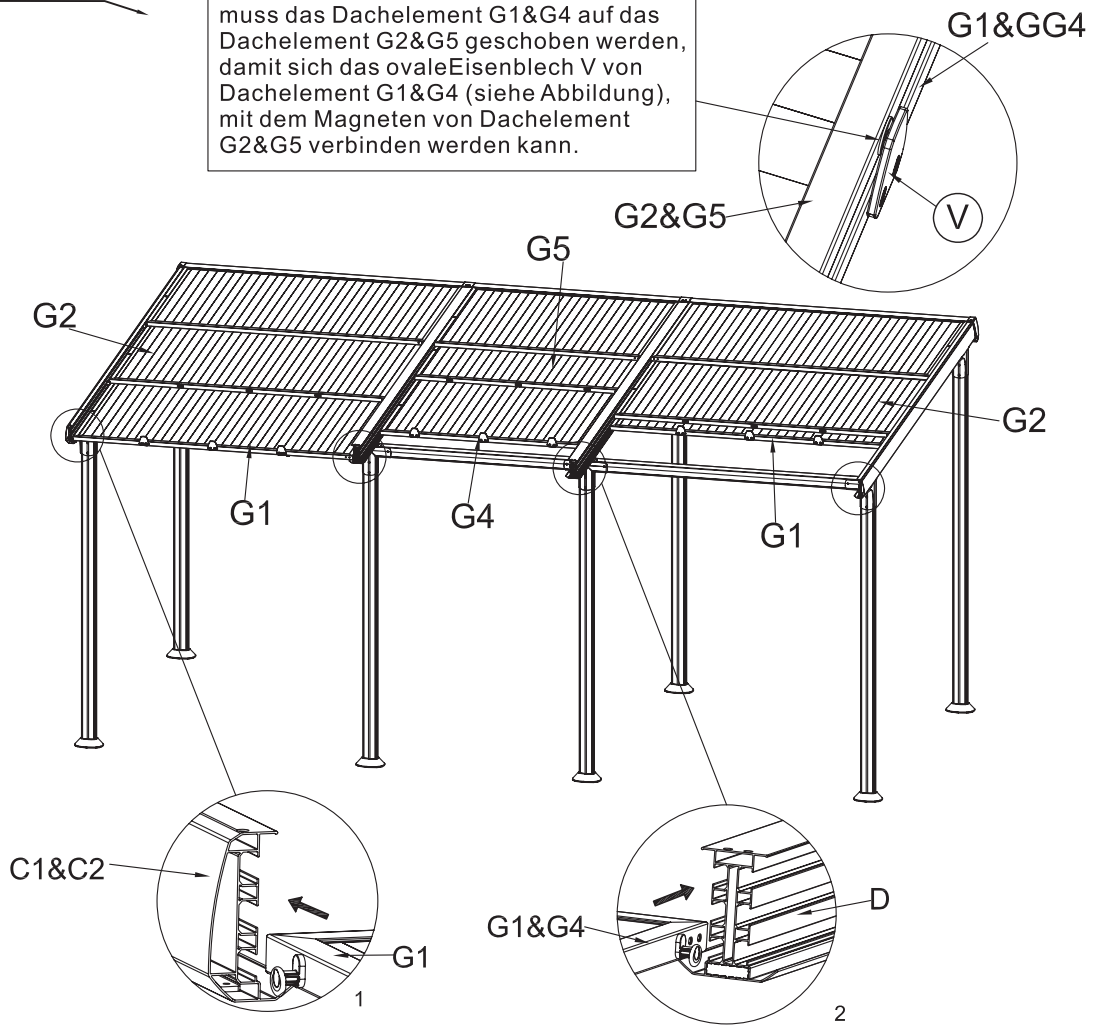


**STEP 19**

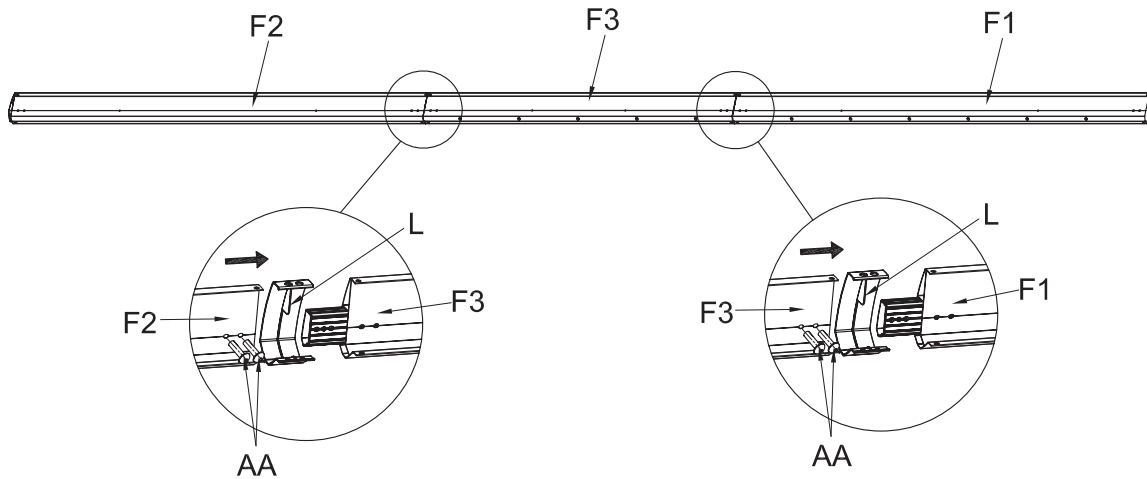


**STEP 20**

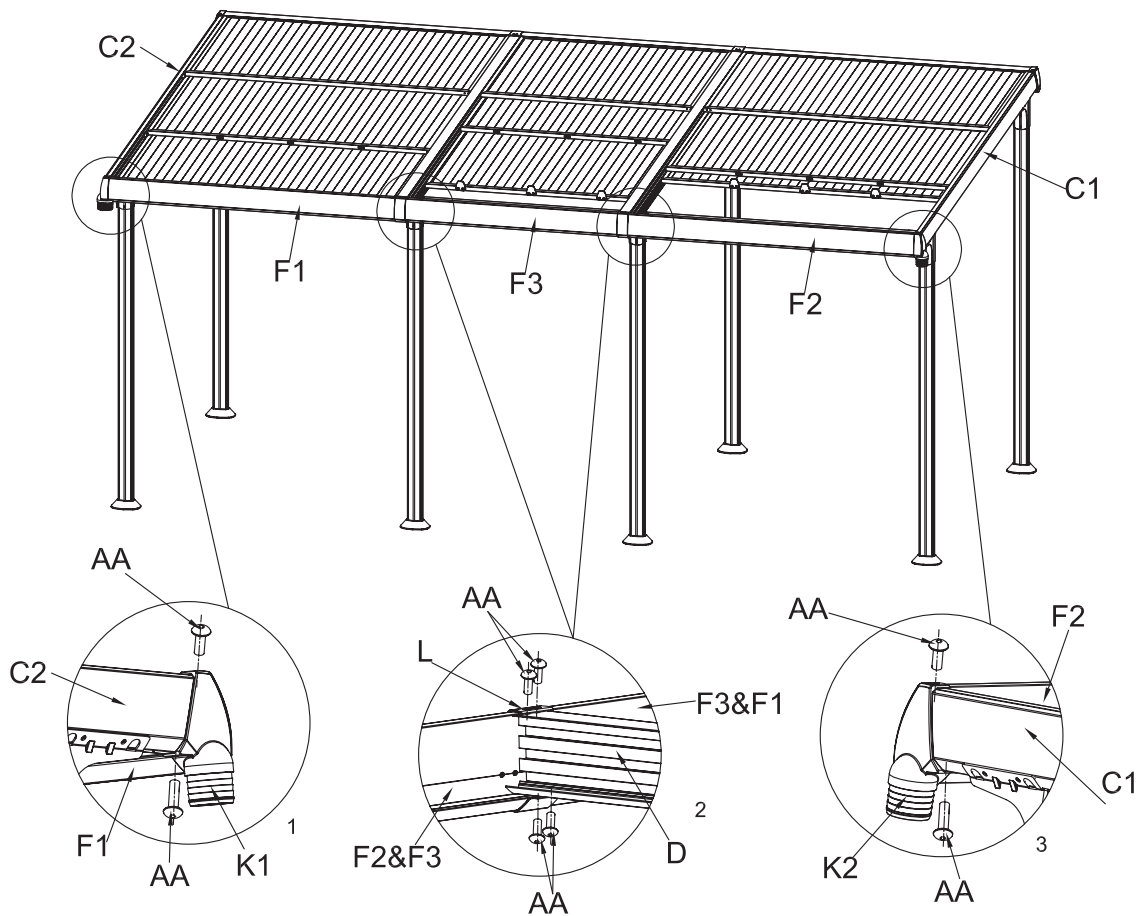
Um ein Verrutschen zu verhindern, muss das Dachelement G1&G4 auf das Dachelement G2&G5 geschoben werden, damit sich das ovale Eisenblech V von Dachelement G1&G4 (siehe Abbildung), mit dem Magneten von Dachelement G2&G5 verbinden werden kann.



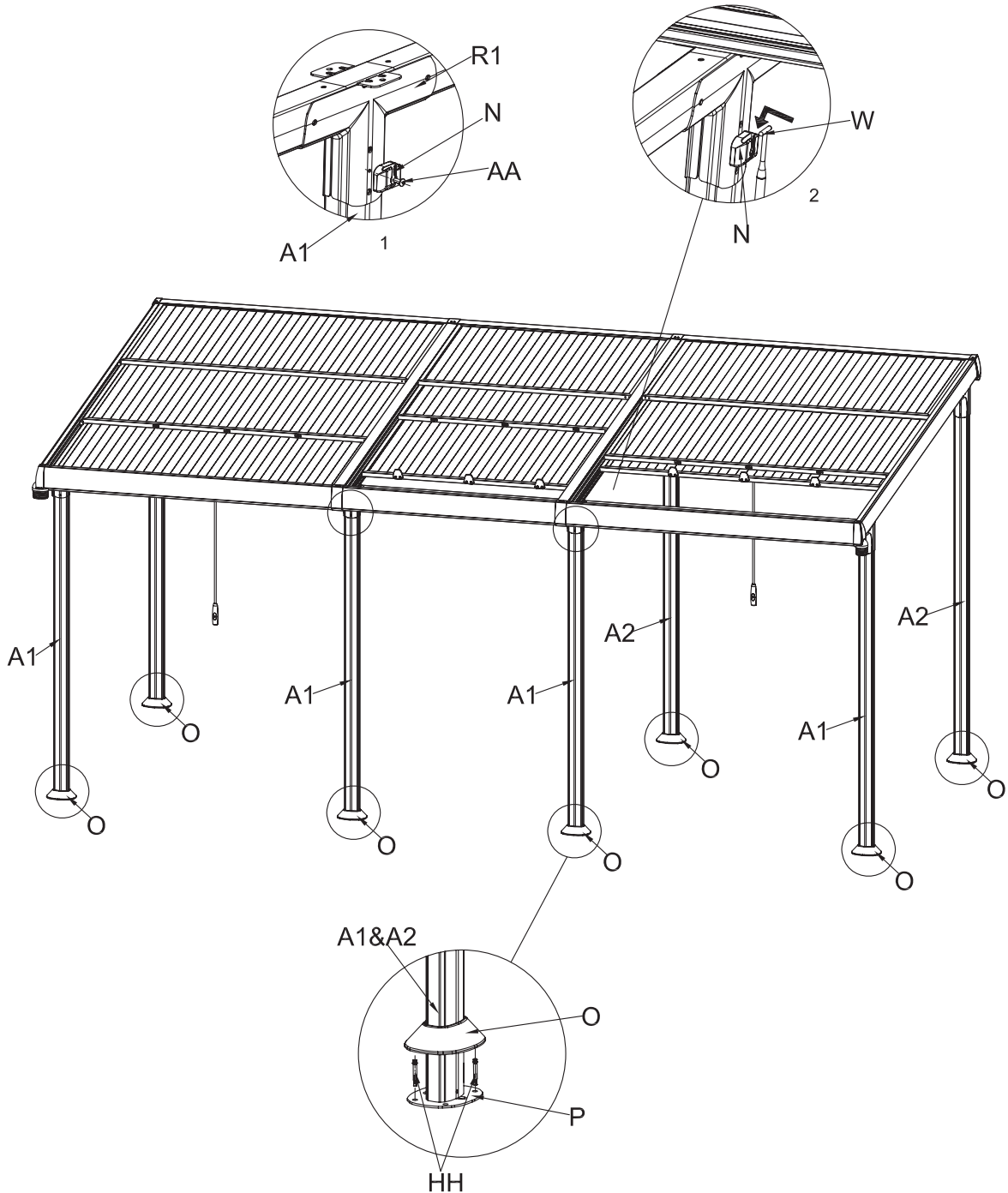
**STEP 21**



**STEP 22**



**STEP 23**



**STEP 24**

